



### SOLUBLE OIL D802

**Product Description:**

D802 is an oil free synthetic watermix metalworking fluid which is suitable for general machining operations. The product contains chlorine free high performance additives which give excellent cutting performance and surface finish.

**Application:**

D802 is low foaming in use and can be used on through spindle coolant systems. It is suitable for use on a variety of steel alloys and can be used for the machining of non-ferrous alloys. The product is an extremely robust coolant and gives extended service life in the most difficult conditions.

**Advantages/Benefits:**

D802 is free from Formaldehyde. The product has been developed with next generation novel Amines and Fungicides to provide excellent Bacterial control in the sump.

Multimetal compatibility, including oil resistant plastics and composites

Low odour

Improved operator acceptability

Low foaming

Wide tolerance of water quality

**Typical Test data:**

<b>Concentrate</b>	Appearance	Blue liquid
	Refractometer factor	3.5
	IP287 corrosion breakpoint	3% (v/)
	Appearance	Translucent
	pH	9.2
	Specific Gravity (@20oC)	1.02
	Recommended Dilution	5 to 10 % dependent on severity of operation

**Health & Safety: (Group 1)**

Please refer to the relevant MSDS which is available to all customers

**Availability:**

Available in 1000 litre IBC's, 200 & 20 litre