



Rodaccidi®

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Azienda con sistema di gestione certificato da IGQ
secondo UNI EN ISO 9001:2008

The Company's Quality Management System
is certified by IGQ according to UNI EN ISO 9001:2008

2019/10

CERTIFICATO DI CONTROLLO Inspection Certif N. 068141 Date 8/05/2018

Secondo According to EN 10204:2004 3.1

DESTINATARIO - Cargo-Receiver

CLIENTE - Customer

AMODIL SUPPLIES LTD (PARWELD)
FOREST PARK
NR.KIDDERMINSTER WORCS DY149DB
CLEOBURY MORTIMER

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00000 CLEOBURY MORTIMER

ORDINE - Order
N. RW3457

Date 9/04/2018

D.d.T. - Delivery note
N. 05504/13 Date 8/05/2018

Weight KG 800,00

Ord. Nr. 2018/A/15301

QUALITA' - Grade

STANDARD EN ISO 14343-A:2017 W 19 12 3 L 1.4430
STANDARD EN ISO 14343-B:2017 SS 316L
STANDARD AWS A5.9/A5.9M:2017 ER 316L

Mark RODACCIAI RW 316LAWS

COLATA - Heat 551467

PROFILO - Shape ROUND
DIMENSIONE - Size mm 1,60
TRATTAMENTO - Heat Treatment TIG RODS
ESECUZIONE - Form of delivery COLD DRAWN

ANALISI CHIMICA DI COLATA - Cast analysis % by mass

C	Mn	Si	S	P	Cr	Ni	Mo	Al	Cu
0,009	1,580	0,420	0,0130	0,022	18,260	12,060	2,530	0,004	0,088
Co	N	Ti	Nb	B	W	V			
0,090	0,0390	0,003	0,010	0,0013	0,010	0,038			

Expected minimum mechanical properties of all weld metal
Temperature °C +20

Yield strength, Rp 0,2	N/mm ²	450
Yield strength, Rp 1,0	N/mm ²	505
Tensile strength, Rm	N/mm ²	620
Elongation, A5	%	35
Reduction of area Z	%	64
Impact energy, ISO-V	J	222

FN (DeLong) WRC-1992
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