



23842 Bosisio Parini (LC) - Via Giuseppe Roda 1 - Italia  
 Tel.: +39031878111 - Fax: +39031878312  
 Internet: www.rodacciai.com - e-mail: info@rodacciai.com

Azienda con sistema di gestione certificato da IGQ  
 secondo UNI EN ISO 9001:2008  
 The Company's Quality Management System  
 is certified by IGQ according to UNI EN ISO 9001:2008

**CERTIFICATO DI CONTROLLO** Inspection Certif N. 004354 Date 12/01/2018

Secondo According to . . . . . EN 10204:2004 3.1

**DESTINATARIO** - Cargo-Receiver

**CLIENTE** - Customer

AMODIL SUPPLIES LTD (PARWELD)  
 FOREST PARK  
 NR.KIDDERMINSTER WORCS DY149DB  
 CLEOBURY MORTIMER

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 FOREST PARK  
 NR KIDDERMINSTER WORCS DY149BD  
 00000 CLEOBURY MORTIMER

**ORDINE** - Order

**D.d.T.** - Delivery note

N. RW3405 Date 29/11/2017

N. 00270/13 Date 12/01/2018

**Weight** KG 400,00

**Odp. Nr.** 2017/A/42562

**QUALITA'** - Grade

STANDARD EN ISO 14343-A:2017	W 19 12 3 L	1.4430
STANDARD EN ISO 14343-B:2017	SS 316L	
STANDARD AWS A5.9/A5.9M:2017	ER 316L	

**Mark RODACCIAI** . . . . . RW 316LAWS

**COLATA** - Heat . . . . . 170930

**PROFILO** - Shape . . . . . ROUND

**DIMENSIONE** - Size . . . . . mm 1,00

**TRATTAMENTO** - Heat Treatment . . . . . TIG RODS

**ESECUZIONE** - Form of delivery . . . . . COLD DRAWN

**ANALISI CHIMICA DI COLATA** - Cast analysis % by mass

C	Mn	Si	S	P	Cr	Ni	Mo	Al	Cu
0,006	1,690	0,339	0,0120	0,017	18,300	12,140	2,580	0,004	0,086
Co	N	Ti	Nb	B	W	V			
0,080	0,0470	0,003	0,012	0,0007	0,040	0,020			

Expected minimum mechanical properties of all weld metal