



23842 Bosisio Parini (LC) - Via Giuseppe Roda 1 - Italia  
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Azienda con sistema di gestione certificato da IGQ secondo UNI EN ISO 9001:2015  
 The Company's Quality Management System is certified by IGQ according to UNI EN ISO 9001:2015

CERTIFICATO DI CONTROLLO Inspection Certif N. 009020 Date 18/01/2019

Secondo According to . . . . . EN 10204:2004 3.1

<b>DESTINATARIO - Cargo-Receiver</b>	<b>CLIENTE - Customer</b>
AMODIL SUPPLIES LTD (PARWELD) FOREST PARK NR.KIDDERMINSTER WORCS DY149DB CLEOBURY MORTIMER	AMODIL SUPPLIES LTD FOREST PARK NR KIDDERMINSTER WORCS DY149BD 00000 CLEOBURY MORTIMER

<b>ORDINE - Order</b>	<b>D.d.T. - Delivery note</b>
N. RW3509 Date 11/12/2018	N. 00639/13 Date 18/01/2019

<b>Weight</b>	<b>KG</b>	<b>25,00</b>	<b>Odp. Nr.</b>	<b>2018/A/65079</b>
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<b>QUALITA' - Grade</b>				
STANDARD EN ISO 14343-A:2017	W 19	12	3 L	1.4430
STANDARD EN ISO 14343-B:2017	SS316L			
STANDARD AWS A5.9/A5.9M:2017	ER316L			

<b>Mark RODACCIAI</b>	RW 316LAWS
<b>PROFILO - Shape</b>	ROUND
<b>DIMENSIONE - Size</b>	mm 3,20
<b>TRATTAMENTO - Heat Treatment</b>	TIG RODS
<b>ESECUZIONE - Form of delivery</b>	COLD DRAWN
<b>COLATA - Heat</b>	873068

**ANALISI CHIMICA DI COLATA - Cast analysis % by mass**

C	Mn	Si	S	P	Cr	Ni	Mo	Al	Cu
0,012	1,740	0,360	0,0130	0,013	18,360	11,610	2,590	0,004	0,080
Co	N	Ti	Nb	B	W	V			
0,110	0,0530	0,010	0,011	0,0009	0,020	0,035			

Expected minimum mechanical properties of all weld metal  
 Temperature °C +20