Peters House, The Orbital Centre, Icknield Way, Letchworth Garden City, Hertfordshire. SG6 1ET. United Kingdom UK sales tel: 0845 130 7757 | int'l tel: +44 (0) 1462 482200 | UK sales fax: 0800 970 7757 | int'l fax: +44 (0) 1462 482202 www.wholeweld.co.uk www.weldability.com www.sifbronze.co.uk

Only The Best From..

CERTIFICATE OF CONFORMITY

TO EN10204: 2004-3.1

TEST CERT INFORMATION

Part Number:	WA181015G	Cert Date:	9/9/2021
Batch Number:	12125110	Pack Size:	15kg
Product Description:	SIFMIG SG2 1.0MM 15KG D300 G	Diameter:	1.0mm
Standard:	EN ISO 14341-A-G 42 3 C1 / M21 3SI1	GRN:	G46446
Test Cert Number:	080601	Entered By:	RW

CHEMICAL COMPOSITION ANALYSIS

Element	Actual %
Al	0.006
C Cr	0.08
Cr	0.019
Cu	0.11
Mn	1.45
Мо	0.005
Ni	0.011
P	0.017
S	0.011
Si	0.86
V	0.002
Zr_plus_Ti	0.002

MECHANICAL DATA

Ult Tensile Strength MPa:	548
Yield Strength MPa:	437
Elongation %:	29
Impact Test °C:	-30
Impact Test J:	99

REMARKS

POR22047 email 06.09.21	
-	

CUSTOMER / ORDER DETAILS

Issued To:	OXY-ARC LTD	Issued By:	Lynsey
Address:	BAY RETAIL PARK	Order ID:	WW356725
	COES ROAD	Quantity:	72
	DUNDALK, CO LOUTH	Post Code:	EIRE

The above material has been manufactured and supplied in compliance with a certified ISO 9001 quality-assurance system.

STANDARD CONFORMITY

The above material conforms to:	Signed:
	This certificate is produced electronically in accordance with controlled procedures and is valid without signature.