Peters House, The Orbital Centre, Icknield Way, Letchworth Garden City, Hertfordshire. SG6 1ET. United Kingdom UK sales tel: 0845 130 7757 | int'l tel: +44 (0) 1462 482200 | UK sales fax: 0800 970 7757 | int'l fax: +44 (0) 1462 482202 www.wholeweld.co.uk www.weldability.com www.sifbronze.co.uk Only The Best From...

# **CERTIFICATE OF CONFORMITY**

TO EN10204: 2004-3.1

#### **TEST CERT INFORMATION**

Part Number:	WA181015	Cert Date:	22/10/2020
Batch Number:	03625110	Pack Size:	15kg
Product Description:	SIFMIG SG2 1.0MM 15KG STEEL	Diameter:	1.0mm
Standard:	EN ISO 14341-A-G 42 3 C1 / M21 3SI1	GRN:	G44913
Test Cert Number:	092401	Entered By:	SD

#### **CHEMICAL COMPOSITION ANALYSIS**

Element	Actual %
Al	0.003
С	0.08
Cr	0.05
Cu	0.11
Mn	1.5
Мо	0.002
Ni	0.03
P	0.015
S	0.013
Si	0.91
V	0.001
Zr_plus_Ti	0.002

#### **MECHANICAL DATA**

Ult Tensile Strength MPa:	547
Yield Strength MPa:	439
Elongation %:	30
Impact Test °C:	-30
Impact Test J:	91

#### **REMARKS**

	POR21014
ı	-

## **CUSTOMER / ORDER DETAILS**

000101112111120				
OXY-ARC LTD	Issued By:	Lynsey		
BAY RETAIL PARK	Order ID:	WW346627		
COES ROAD	Quantity:	72		
DUNDALK, CO LOUTH	Post Code:	EIRE		
	COES ROAD	BAY RETAIL PARK Order ID:  COES ROAD Quantity:		

 $The above \ material \ has \ been \ manufactured \ and \ supplied \ in \ compliance \ with \ a \ certified \ ISO \ 9001 \ quality-assurance \ system.$ 

### STANDARD CONFORMITY

The above material conforms to:	Signed:
	This certificate is produced electronically in accordance with controlled procedures and is valid without signature.